Vitride quantum well layer, said method comprising: selecting a facet orientation of said III-Nitride quantum well layer to control a field strength of a piezoelectric field therein; and

A method for fabricating a light-emitting semiconductor device including

owing said III-Nitride quantum well layer with said selected facet orientation.

10 2. The method of Claim 1, further comprising selecting said facet orientation to reduce a magnitude of an electric field strength in said quantum well layer.

The method of Claim 1, further comprising growing said quantum well 3. with a wurtzite crystal structure with said selected facet orientation tilted at least 1° from the {0001} direction of said wurtzite crystal structure.

The method of Claim 1, further comprising growing said quantum well layer with a wartzite crystal structure with said selected facet orientation tilted at least 10° from the {0001} direction of said wurtzite crystal structure.

20

15

The method of Claim 1, further comprising growing said quantum well 5. layer with a wurtzite crystal structure with said selected facet orientation tilted from the {0001\(\) direction of said wurtzite crystal structure at an angle selected from about 30° to about 50°, about 80° to about 100°, and about 130° to about 150°.

25

- 6. The method of Claim 1, further comprising growing said quantum well layer with a zineblende crystal structure with said selected facet orientation tilted at least 1° from the {111} direction of said zincblende crystal structure.
- 30 7. The method of Claim 1, further comprising growing a nucleation layer directly on a substrate surface, and growing said quantum well layer above said nucleation layer.

ļ. . . . : ۱<u>، []</u> ا / **(**,) . d.

al:

5

10

20

- 8. The method of Claim 7, further comprising selecting said substrate surface to have a lattice mismatch of less than about 10% with a material from which said nucleation layer is formed.
- 9. The method of Claim 7, further comprising growing said nucleation layer by metal-organic chemical vapor deposition at a temperature such that a crystal structure of said nucleation layer substantially replicates a crystal structure of said substrate surface.
- 10. The method of Claim 7, further comprising selecting a material from which said substrate is formed from the group consisting of SiC, AlN, and GaN.
- 11. The method of Claim 7, wherein said nucleation layer comprises a III15 Nitride material.
 - 12. The method of Claim 1, further comprising:
 growing a first semiconductor layer above a substrate, said first
 semiconductor layer being grown with a first facet orientation different from said
 selected facet orientation;

altering an exposed surface of said first semiconductor layer to provide a surface having said selected facet orientation; and

growing said quantum well layer above said surface having said selected facet orientation.

- 13. The method of Claim 12, wherein altering said exposed surface comprises selectively etching said first semiconductor layer.
- 14. The method of Claim 12, further comprising growing a second semiconductor layer above said quantum well layer, said second semiconductor layer being grown with a facet orientation about equal to said first facet orientation.

M-11040-3P US 794430 v1

15. A light-emitting semiconductor device comprising:

a III-Nitride quantum well layer having a wurtzite crystal structure and a facet orientation tilted from the {0001} direction of said wurtzite crystal structure at an angle selected from about 30° to about 50° and about 130° to about 150°.

5

16. The light-emitting semiconductor device of Claim 15 further comprising: a substrate; and

a nucleation layer formed directly on a surface of said substrate; wherein said quantum well layer is formed overlying said nucleation layer, and said nucleation layer has a crystal structure that substantially replicates a crystal structure of said surface of said substrate.

10

17. The light-emitting semiconductor device of Claim 16, wherein said surface of said substrate has a lattice mismatch of less than about 10% with a material from which said nucleation layer is formed.

15

18. The light-emitting semiconductor device of Claim 16, wherein said substrate comprises a material selected from the group consisting of SiC, AlN, and GaN.

20

19. The light-emitting semiconductor device of Claim 16, further comprising at least one layer having a facet orientation in about the {0001} direction.

20. A method for fabricating a light-emitting semiconductor device including a III-Nitride quantum well layer, said method comprising:

selecting a facet orientation of said III-Nitride quantum well layer to control a field strength of a spontaneous electric field therein; and

growing said III Nitride quantum well layer with said selected facet orientation.

30

21. The method of Claim 20, further comprising selecting said facet orientation to reduce a magnitude of an electric field strength in said quantum well layer.

ž., °

M-11040-3P US 794430 v1

5

selecting a facet orientation of said III-Nitride quantum well layer to reduce a magnitude of a combined field strength of a piezoelectric field and a spontaneous electric field therein; and

growing said III-Nitride quantum well layer with said selected facet orientation.

23. The method of Claim 22 further comprising growing said quantum well layer with a wurtzite crystal structure with said selected facet orientation tilted from the {0001} direction of said wurtzite crystal structure at an angle selected from about 80° to about 100°.

add BiT